

Garant

Steel boring bar A.. STFCR 90°, for indexable inserts TC., right-hand, Shank Ø / insert size: 32/16mm


Order data

Order number	260934 32/16
GTIN	4045197653574
Item class	21T

Technical description

Shim screw	269013 2
Insert size	16 mm
Centre offset L_3	22 mm
Pack of insert screws	269028 2
ISO code toolholder	A32S STFCR/L16
Head length L_1	34.6 mm
Shim	269005 7
Minimum pre-drill $\varnothing D_{\min}$	40 mm
suitable indexable insert	TC.. 16T3..
Overall length L	250 mm
Clamping height L_2	30 mm
Setting angle κ	90 degrees
Shank $\varnothing D_s$	32 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3xD

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Shim Type 7	269005 7
Shim screw Type 2	269013 2
Set of insert screws Type 8	269028 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15